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Research Article

DEVELOPMENT AND VALIDATION FOR ESTIMATION OF SOFOSBUVIR IN BULK AND PHARMACEUTICAL DOSAGE FORMS BY RP-HPLC METHOD

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|---|------------------------------|-----------------------------------|
| Abstract: | | |
| A rapid and precise Reverse Phase High F | | · · |
| validated of Sofosbuvir, in its pure form a | | · · · · |
| Hypersil C18(4.6×150mm, 5μ) column us mobile phase at a flow rate of 1.0ml/mi | | |
| Sofosbuvir was 3.166±0.02min respectively | | • |
| 420µg/ml of Sofosbuvir. The method preci | | y was below2.0%RSD. The method is |
| useful in the quality control of bulk and pho | | |
| Keywords: Sofosbuvir, RP-HPLC, validati | on. | |
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INTRODUCTION:

Chromatography:

The chromatography was discovered by Russian and Chemist botanist Micheal Tswett (1872-1919) who first used the term chromatography (colour writing derived from Greek for colour -Chroma, and write – graphein) to describe his work on the separation of coloured plant pigments into bands on a column of chalk and other material such polysaccharides, sucrose as and insulin.Chromatography is a method in which the components of a mixture are separated on an adsorbent column in a flowing system. The adsorbent material, or stationary phase, first described by Russian scientist named Tswett in 1906, has taken many forms over the years, including paper, thin layers of solids attached to glass plates, immobilized liquids, gels, and solid particles packed in columns. The flowing component of the system, or mobile phase, is either a liquid or a gas. Concurrent with development of the different adsorbent materials has been the development of methods more specific to particular classes of analytes. In general, however, the trend in development of chromatography has been toward faster, more efficient. In his early papers of Tswett (1906) stated that chromatography is a method in which the component of a mixture are separated on an adsorbent column in a flowing system. Chromatography has progressed considerably from Tswett's time and now includes a number of variations the basic separation on process.Chromatography is a physical method of separation in which the component to be separated are distributed between two phases of which in stationary while other moves in a definite direction (IUPAC).

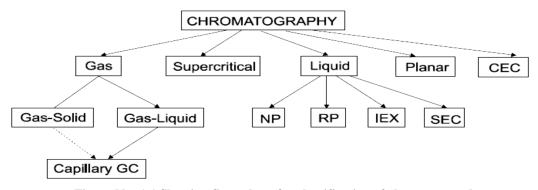
1.1.2. Chromatographic Process:

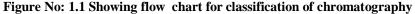
Chromatographic separations are based on a forced transport of the liquid (mobile phase) carrying the analyst mixture through the porous media and the differences in the interactions at analyst with the

surface of this porous media resulting in different migration times for a mixture components. In the above definition the presence of two different phases is stated and consequently there is an interface between them. One of these phases provides the analyst transport and is usually referred to as the mobile phase, and the other phase is immobile and is typically referred to as the stationary phase. A mixture of components, usually called analyst, are dispersed in the mobile phase at the molecular level allowing for their uniform transport and interactions with the mobile and stationary phases. High surface area of the interface between mobile and stationary phases is essential for space discrimination of different components in the mixture. analyst molecules undergo multiple phase transitions between mobile phase and adsorbent surface. Average residence time of the molecule on the stationary phase surface is dependent on the interaction energy. For different molecules with very small interaction energy difference the presence of significant surface is critical since the higher the number of phase transitions that analyst molecules undergo while moving through the chromatographic column, the higher the difference in their retention. The nature of the stationary and the mobile phases, together with the mode of the transport through the column, is the basis for the classification of chromatographic methods. [3,4]

1.1.3. Types of Chromatography:

The mobile phase could be either a liquid or a gas, and accordingly we can subdivide chromatography into Liquid Chromatography (LC) or Gas Chromatography (GC). Apart from these methods, there are two other modes that use a liquid mobile phase, but the nature of its transport through the porous stationary phase is in the form of either (a) capillary forces, as in planar chromatography (also called Thin-Layer Chromatography, TLC), or (b) electro osmotic flow, as in the case of Capillary Electro Chromatography(CEC). [5,6]





Principles and classification of chromatography

SELECTION CRITERIA FOR SOFOSBUVIR:

| Technique | Stationary Phase | Mobile Phase | Format | Principal sorption mechanism |
|--|---|-----------------|--------|---|
| Paper chromatography (PC) | Paper (cellulose) | Liquid | Planar | Partition (adsorption, ion-exchange, exclusion) |
| Thin-layer chromatography (TLC) | Silica, cellulose, ion-exchange, resin,controlled porosity solid | Liquid | Planar | Adsorption (partition,ion- exchange, exclusion) |
| Gas-liquid chromatography (GLC) | Liquid | Gas | Column | Partition |
| Gas-Solid chromatography (GSC) | Solid | Gas | Column | Adsorption |
| Classical Liquid-Liquid Chromatography (LLC) | Liquid | Liquid | Column | Partition |
| HighPerformance Liquid Chromatography (HPLC) | Liquid | Liquid | Column | Modified Partition |
| High Performance Thin- LayerChromatography(HPT LC) | Liquid | Liquid | Planar | Modified Partition |
| Ion Exchange Chromatography(IEC) | Solid | Liquid | Column | Ion Exchange |

Sofosbuvir is used primarily to treat <u>hepatitis</u> \underline{C} and <u>viral hemorrhagic fevers</u>. It is possible to select a sofosbuvirresistant mutant of HCV that can replicate to levels similar to wild type virus grown without sofosbuvir. Analysis of the mutations responsible for the sofosbuvir resistance may aid in understanding the mechanism of action of sofosbuvir.

Sofosbuvirhas proven to be effective for the treatment of HCV chronically infected patients when combined with interferon. Given the side effects associated with intravenous injections of interferon, an interferon-free regimen for the treatment of HCV infections is highly desirable. The study of HCV resistance tosofosbuvir could be specially important for an interferon-free era. In this report, we show that it is possible to select a sofosbuvirresistant mutant of HCV *in vitro* that can replicate to similar levels to virus grown without sofosbuvir. Analysis of the mutations responsible for thesofosbuvir resistance phenotype, currently underway, may aid in understanding the mechanism of action of sofosbuvir.

Sofosbuvir is a synthetic guanosine analogue that has shown antiviral activity against a broad range of viruses. The aerosol formulation of the drug is approved for use against respiratory syncytial virus. The precise antiviral mechanism of action of the drug is unknown but may involve: decrease of intracellular quanosine triphosphate that suppresses synthesis of viral nucleic acid; formation of defective or absent 5' cap structure, and in efficient translation of viral RNA; and suppression of viral polymerase.

INTRODUCTION TO DISEASE:

Hepatitis C virus (HCV) infection is associated with renal manifestations, such as membranoproliferative glomerulonephritis (MPGN) with or without cryoglobulinaemia, membranous glomerulonephritis (MGN) and focal segmental glomerulosclerosis (FSGS). Standard treatment for HCV is interferon and sofosbuvir, but in renal insufficiency sofosbuvirhas been contraindicated due to fear of side effects.

Hepatitis C virus (HCV) is a major cause of acute and chronic hepatitis throughout the world. Several extrahepatic manifestations. including glomerulonephritis, have been reported to be associated of infection. with this type Cryoglobulinaemic and non-cryoglobulinaemic membranoproliferative glomerulonephritis (MPGN) and membranous nephropathy (MN) are the commonest lesions associated with HCV. Results of treatment of these patients with interferon therapy have been disappointing, since relapse of the viraemia and subsequent relapse of the renal disease are major problems. Combination of interferon with sofosbuvir in patients with chronic liver disease has been shown to increase the rate of sustained response.

DRUG PROFILE:

Sofosbuvir is guanosine (ribonucleic) analog used to stop viral RNA synthesis and viral mRNA capping, thus, it is a nucleoside inhibitor. Its brand names include Copegus, Rebetol, Ribasphere, Vilona, and Virazole. It is an anti-viral drug used for severe RSV infection [1]; hepatitis C infection, including if persistent, [2] and often in combination with peginterferon alfa-2b orpeginterferon alfa-2a; as well as some other viral infections. Sofosbuvir is aprodrug, which when metabolized resembles purine RNA nucleotides. In this form it interferes with RNA metabolism required for viral replication. How it exactly affects viral replication is unknown; many mechanisms have been proposed for this but none of these has been proven to date. Multiple mechanisms may be responsible for its actions.

AIM AND OBJECTIVE:

- Review of literature for Sofosbuvir gave information regarding its physical and chemical properties, various analytical methods that were conducted alone and in combination with other drugs.
- In view of the need for a suitable RP-HPLC method for routine analysis of Sofosbuvir in formulations, attempts were made to develop simple, precise and accurate analytical method for estimation of Sofosbuvir and extend it for their determination in formulation.

- Validation is a necessary and important step in both framing and documenting the capabilities of the developed method.
- The utility of the developed method to determine the content of drug in commercial formulation was also demonstrated. Validation of the method was done in accordance with USP and ICH guideline for the assay of active ingredient. The method was validated for parameters like system suitability, linearity, precision, accuracy, specificity, ruggedness, robustness, limit of detection and limit of quantification. This method provides means to quantify the component. This proposed method was suitable for the analysis of Pharmaceutical dosage forms.

Primary Objective Of Proposed Work Is: To develop new simple, sensitive, accurate and economical analytical method for the estimation of Sofosbuvir.

To validate the proposed method in accordance with USP and ICH guidelines for the intended analytical application i.e., to apply the proposed method for analysis of the Sofosbuvir in dosage form.

RESULTS AND DISCUSSION:

| Development of RP-I | HPLC Method For |
|----------------------------|----------------------------|
| Sofosbuvir: | |
| Trails | |
| Trail 1: | |
| Column | : ODS C18 (4.6 × 250mm) 5µ |
| Column temperature | e :Ambient |
| Wavelength | :260nm |
| Mobile phase ratio | :Water (100%) V/V |
| Flow rate | : 0.5ml/min |
| Injection volume | : 20µl |
| Run time | : 7minute |

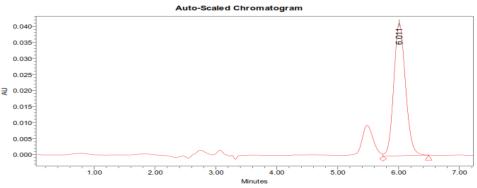


Figure 1: Chromatogram for trail 1

| s.no | Peak name | Rt (min) | Area | Height | Usp tailing | Usp plate cont |
|------|------------|-------------|-------|--------|-------------|-------------------|
| 1 | Sofosbuvir | 3.166 | 55392 | 41393 | 1.6 | 849 |

Table 1: Peak results for trail 1

Trail 2:

| 11an 2. | |
|--------------------|-------------------------------------|
| Column | : ODSC18 (4.6 × 250mm) 5µ |
| Column temperature | : Ambient |
| Wavelength | : 260nm |
| Mobile phase ratio | : Phosphate buffer: ACN (45:55) V/V |
| Flow rate | : 0.8ml/min |
| Injection volume | : 20µl |
| Run time | : 8minutes |
| | |

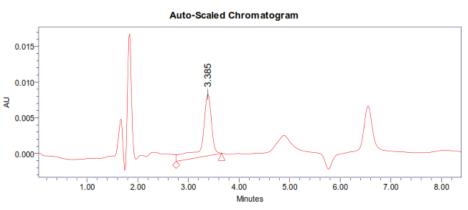


Figure 2: Chromatogram for trail 2

Table 2: Peak results for trail 2

| s.no | Peak name | Rt | Area | Height | Usp tailing | Usp plate |
|------|-------------|-------|--------|--------|-------------|-----------|
| | | (min) | | | | count |
| 1 | sofposbuvir | 3.166 | 110280 | 8642 | Not | 2800 |
| | | | | | detectable | |

| Trail 3: | |
|--------------------|---------------------------------------|
| Column | : XBridge C18 (4.6 × 150mm) 5μ |
| Column temperature | :Ambient |
| Wavelength | : 260nm |
| Mobile phase ratio | : Phosphate buffer: ACN (45:55) V/V |
| Flow rate | : 0.9ml/min |
| Injection volume | : 20µl |
| Run time | : 6minutes |

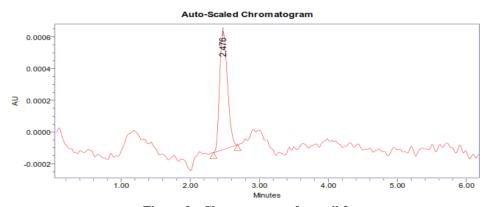
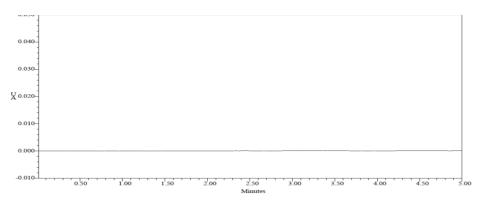


Figure 3: Chromatogram for trail 3 Table 3: Peak results for trail 3

| s.no | Peak name | Rt (min) | Area | Height | Usp tailing | Usp plate count |
|------|------------|-------------|------|--------|-------------|--------------------|
| 1 | Sofosbuvir | 3.166 | 5909 | 753 | 1.36 | 2213 |

CHROMATOGRAM FOR BLANK:





| Chromatogram for Standard: | | | | | |
|----------------------------|--|--|--|--|--|
| Mobile phase ratio | :Phosphate buffer : Acetonitrile (45:55 v/v) | | | | |
| Column | : Apollo C18 (4.6×150mm) 5µ | | | | |
| Column temperature | : Ambient | | | | |
| Wavelength | :260nm | | | | |
| Flow rate | : 1.0ml/min | | | | |
| Injection volume | : 10µl | | | | |
| Run time | : 5minutes | | | | |

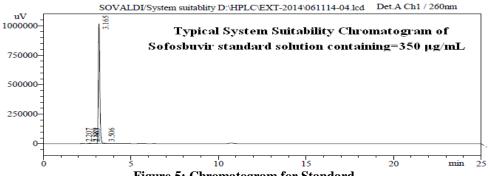
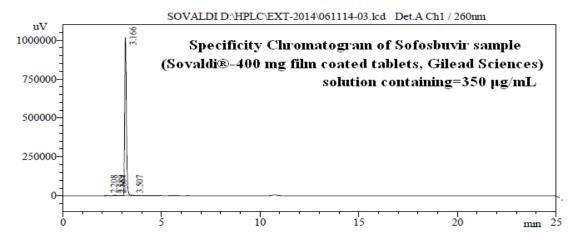


Figure 5: Chromatogram for Standard

 Table 4: Peak results for Optimized Chromatogram (Standard)

| S.no | Name | Rt (min) | Area | Height | Usp tailing | Usp plate count |
|------|------------|-------------|--------|--------|-------------|--------------------|
| 1 | Sofosbuvir | 3.166 | 625172 | 95254 | 1.36 | 9544 |

Chromatogram for Sample:



| Figure 6: C | hromatogram | for | Sample |
|-------------|-------------|-----|--------|
|-------------|-------------|-----|--------|

| Table 5: Peak results for Optimized Chromatogram (Sample) | Table 5: Peak results | for Optimized | Chromatogram | (Sample) |
|---|------------------------------|---------------|--------------|----------|
|---|------------------------------|---------------|--------------|----------|

| s.no | Name | Rt (min) | Area | Height | Usp tailing | Usp plate count |
|------|------------|-------------|---------|--------|-------------|--------------------|
| 1 | Sofosbuvir | 3.166 | 6232590 | 95210 | 1.36 | 9573 |

Method Validation

4.1. SUITABILITY: The system suitability tests were carried out on freshly prepared standard stock solution of Sofosbuvir. The system was suitable for use, the tailing factors for Sofosbuvir were 1.36and USP theoretical plates were found to be significantly high around 5414.269.

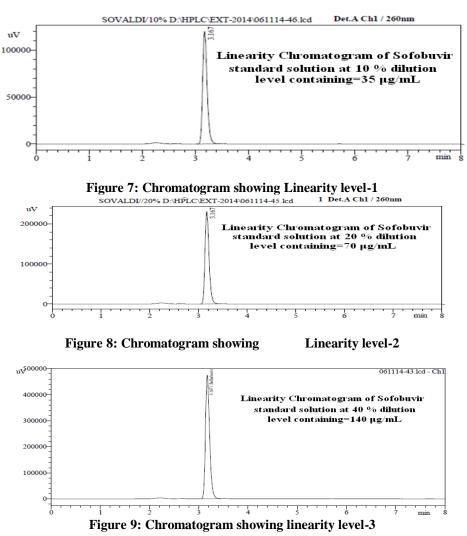
| s.no | Name | Rt (min) | Area | Height | Usp plate | Usp tailing |
|---------|------------|----------|---------|--------|-----------|-------------|
| | | | | | count | |
| 1 | Sofosbuvir | 3.166 | 6241725 | 92251 | 9217 | 1.36 |
| 2 | Sofosbuvir | 3.168 | 6242365 | 92274 | 9644 | 1.36 |
| 3 | Sofosbuvir | 3.164 | 6233791 | 92291 | 9816 | 1.36 |
| 4 | Sofosbuvir | 3.167 | 6236755 | 92183 | 9017 | 1.36 |
| 5 | Sofosbuvir | 3.165 | 6232983 | 92291 | 9374 | 1.36 |
| mean | | | 6237240 | | | |
| Std dev | | | 4089 | | | |
| %rsd | | | 0.066 | | | |

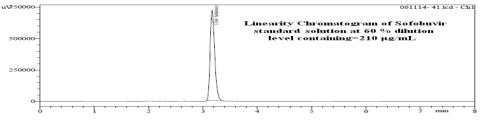
Table 6: Results of System Suitability for Sofosbuvir

4.2.Linearity:

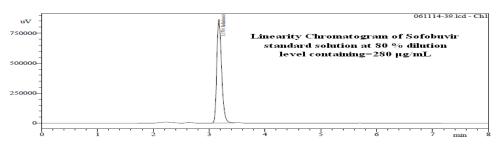
Aliquots of standard Sofosbuvir stock solution were taken in different 10 ml volumetric flasks and diluted up to the mark with the mobile phase such that the final concentrations of Sofosbuvir are in the range of $35-420\mu$ g/ml. Each of these drug solutions (20 μ L)

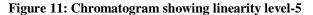
was injected three times into the column, and the peak areas and retention times were recorded. Evaluation was performed with PDA detector at 260 nm and a Calibration graph was obtained by plotting peak area versus concentration of Sofosbuvir. The linearity Chromatograms presented in fig.

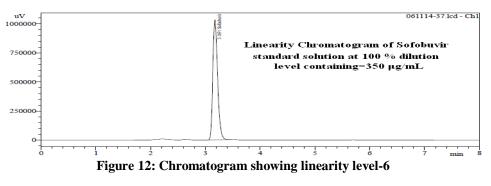


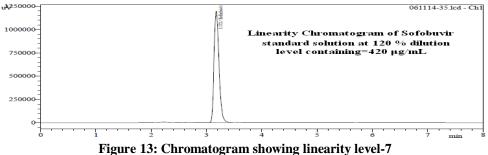






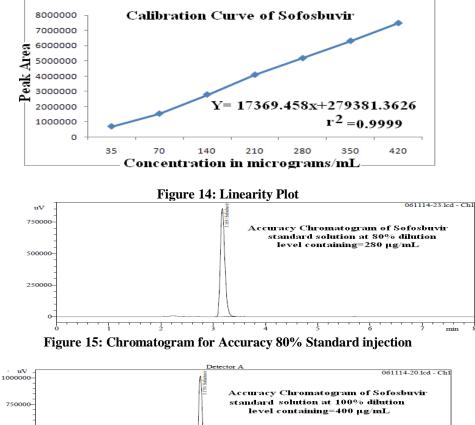






CHROMATOGRAPHIC DATA FOR LINEARITY STUDY: Table 7: Calibration of Sofosbuvir

| Concentration of drug (µg/mL) | Retention time(min) | Peak Area |
|-------------------------------|----------------------------|-----------|
| 35 | 3.167 | 698762 |
| 70 | 3.168 | 1534217 |
| 140 | 3.169 | 2791236 |
| 210 | 3.166 | 4089902 |
| 280 | 3.170 | 5180679 |
| 350 | 3.170 | 6315827 |
| 420 | 3.172 | 7486081 |



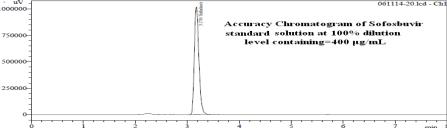


Figure 16: Chromatogram for Accuracy 100% Standard injection

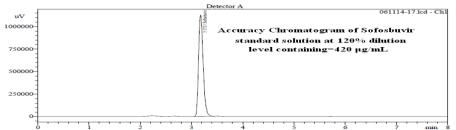


Figure 17: Chromatogram for Accuracy 120% Standard injection

| S.no | Name | %Concentration | Rt (min) | Area | Height | Usp Tailing | Usp plate count |
|------|------------|----------------|-------------|---------|--------|----------------|-----------------------|
| 1 | Sofosbuvir | 80% | 3.166 | 5127921 | 71944 | 1.36 | 9772 |
| 2 | Sofosbuvir | 100% | 3.167 | 6224163 | 92210 | 1.36 | 9184 |
| 3 | Sofosbuvir | 120% | 3.168 | 7012659 | 170368 | 1.36 | 9754 |

Table 8: Results of Accuracy for Standard injections

Accuracy80% (Sample):

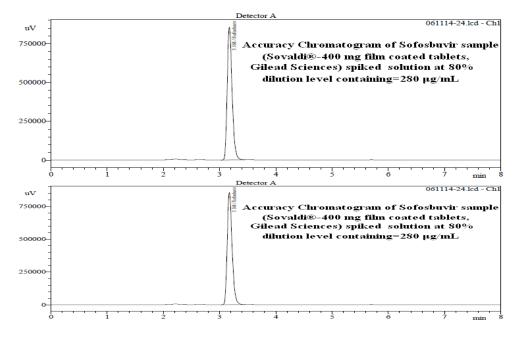


Figure 18: Chromatogram showing Accuracy-80% injection-1

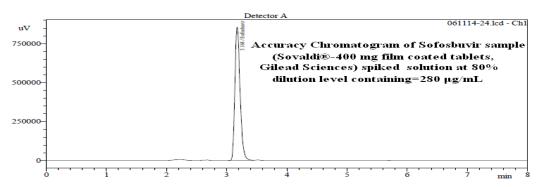


Figure 19: Chromatogram showing Accuracy-80% injection-2

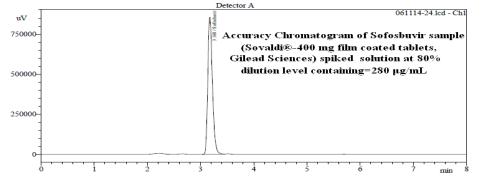
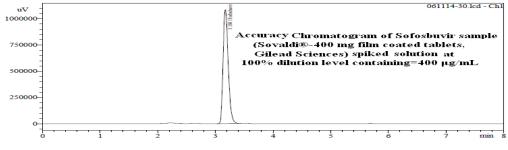


Figure 20: Chromatogram showing Accuracy-80% injection-3

| S.no | Name | Rt | Area | Height | Usp tailing | Usp plate |
|------|------------|-------|---------|--------|-------------|-----------|
| | | (min) | | | | count |
| 1 | Sofosbuvir | 3.166 | 5677448 | 69943 | 1.36 | 9585 |
| 2 | Sofosbuvir | 3.168 | 5680902 | 71944 | 1.36 | 9772 |
| 3 | Sofosbuvir | 3.168 | 5686669 | 70928 | 1.36 | 9374 |

Table 9: Results of Accuracy for Sample injections (Conc.80%)

Accuracy100% (Sample):





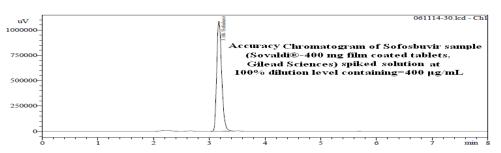


Figure 22: Chromatogram showing Accuracy-100% injection-2

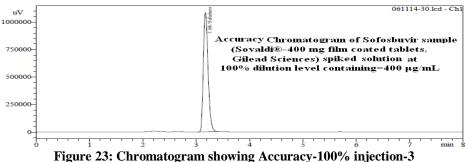


Figure 25. Chromatogram showing Accuracy-10070 injection-5

| S.no | Name | Rt (min) | Area | Height | Usp tailing | Usp plate count |
|------|------------|-------------|---------|--------|-------------|--------------------|
| 1 | Sofosbuvir | 3.167 | 6717889 | 92274 | 1.36 | 9744 |
| 2 | Sofosbuvir | 3.166 | 6709953 | 92265 | 1.36 | 9855 |
| 3 | Sofosbuvir | 3.166 | 6717883 | 92210 | 1.36 | 9184 |

Accuracy 120% (Sample):

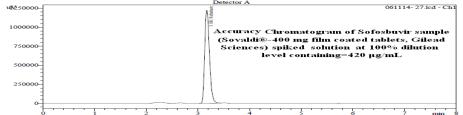


Figure 24: Chromatogram showing Accuracy-120% injection-1

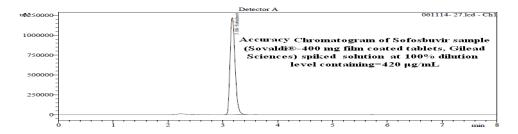


Figure 25: Chromatogram showing Accuracy-120% injection-2

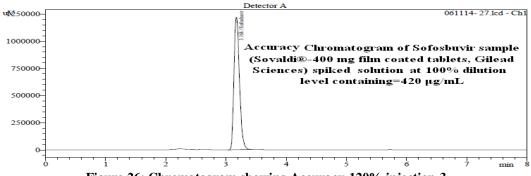


Figure 26: Chromatogram showing Accuracy-120% injection-3

| Fable 11: Results of Accu | racy for Sample in | jections (Conc.120%) |
|----------------------------------|--------------------|----------------------|
|----------------------------------|--------------------|----------------------|

| S.no | Name | Rt | Area | Height | Usp tailing | Usp plate |
|------|------------|-------|---------|--------|-------------|-----------|
| | | (min) | | | | count |
| 1 | Sofosbuvir | 3.166 | 7724222 | 173211 | 1.36 | 9463 |
| 2 | Sofosbuvir | 3.169 | 7770160 | 173633 | 1.36 | 9061 |
| 3 | Sofosbuvir | 3.168 | 7786289 | 170368 | 1.36 | 9754 |

| Table 12: The accuracy | results for | Sofosbuvir |
|------------------------|-------------|------------|
|------------------------|-------------|------------|

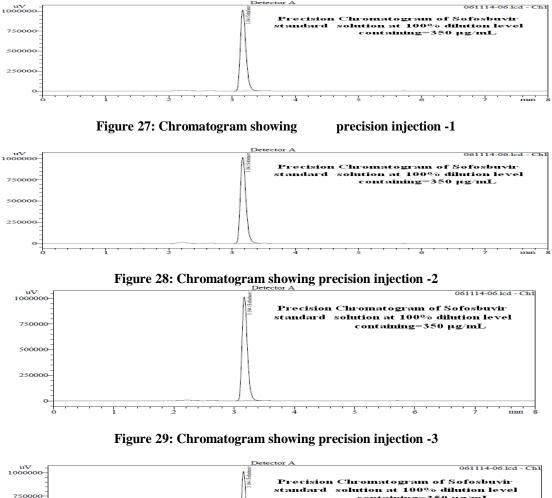
| %Concentration (at specification Level) | Area | Amount Added (µg/ml) | Amount Found (µg/ml) | % Recovery | Mean Recovery |
|---|-----------|-------------------------|-------------------------|------------|------------------|
| 80% | 5681673.0 | 280 | 280.5 | 101% | |
| 100% | 6715242 | 350 | 349.9 | 99% | 99.6% |
| 120% | 7760224 | 420 | 418.7 | 98.9% | |

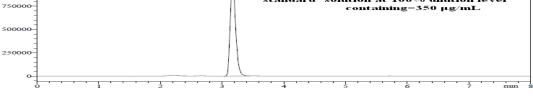
Acceptance Criteria:

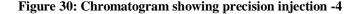
- The percentage recovery was found to be within the limit (98-102%).
- The results obtained for recovery at 80%, 100%, 120% are within the limits. Hence method is accurate.

4.4.Precision:

The precision of the method was ascertained separately from the peak area obtained by actual determination of 6 replicas of a fixed amount of drug and formulation. The HPLC systems was set up the described Chromatographic conditions, mentioned as above and follow the system to equilibrate, and then injected the 350 μ g/ml concentration of Sofosbuvir standard 6 times and recorded the response (peak area). The proposed method was extended to the pharmaceutical dosage forms by injecting the 350 μ g/ml of Sofosbuvir sample with the formulated sample from (Sovaldi®-40mg, Gilead Sciences, film coated tablets)containsSofosbuvirof same concentration 6 times and recorded the response (peak area). The percent relative standard deviation and percent range of error (at 0.05 and 0.01 confidence limits) were calculated and presented in Table.







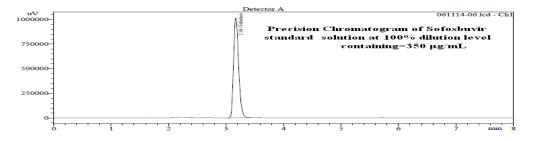


Figure 31: Chromatogram showing precision injection -5

| Injection No. | Name of the drug | Retention time (min). | Peak Area | Height | Usp plate count |
|----------------|-----------------------|--------------------------|-----------|--------|--------------------|
| 1 | Sofosbuvirinjection-1 | 3.166 | 6241725 | 92281 | 9644 |
| 2 | Sofosbuvirinjection-2 | 3.164 | 6233791 | 92284 | 9765 |
| 3 | Sofosbuvirinjection-3 | 3.165 | 6232983 | 92204 | 9284 |
| 4 | Sofosbuvirinjection-4 | 3.167 | 6236755 | 92274 | 9783 |
| 5 | Sofosbuvirinjection-5 | 3.168 | 6235465 | 92285 | 9837 |
| 6 | Sofosbuvirinjection-6 | 3.168 | 6242724 | 92285 | 9836 |
| Mean | | 3.166 | 6237240 | | |
| % RSD. | | 0.043 | 0.066 | | |
| Std. Deviation | | 0.001 | 4089 | | |

INTERMEDIATE PRECISION:

The effect of wide range of intermediates and other additives, usually present in the pharmaceutical dosage forms for batch production, in the determination under optimum conditions were investigated. Specificity is the ability to assess unequivocally the analyte in the presence of components which may be expected to be present. Typically these might include impurities, degradants, matrix, etc. The commonly used reagents and intermediates present in the Sofosbuvirvial contain powder for injection sample did not interfere with the elution or quantification of the method.

Analysis of Sofosbuvir Film coated tablets:

To find out the suitability of the proposed method for the assay of Sofosbuvir in pharmaceutical dosage forms (Sovaldi® 40 mg, Film coated tablets)the sample solutions from tablets containing Sofosbuvir were analyzed by the proposed method. A homogenized powder of Sovaldi®tabletsofSofosbuvirequivalent to 350mg of the active ingredient was mixed with 50 ml of diluentin 100 ml volumetric flask. The mixture was allowed to stand for 30 minutes with intermittent sonication for complete solubility of the bulk drug, and then filtered through a 0.45 µm membrane filter, followed by addition of mobile phase up 100 ml to obtain a stock solution of 3500µg/mL as the working sample solution. The mixture was allowed to stand for 1 hr with intermittent sonication for complete solubility of the drug, and then filtered through a 0.45 um membrane filter, followed by addition of mobile phase up 100 ml to obtain a stock solution of 3500µg/mL.The resultant solution was further diluted by taking 5 ml of the stock solution with 50 ml of mobile phase to get the concentration of 350µg/mL. The results are recorded in Table. **Day 1:**

| S.no | Peak name | Rt | Area | Height | Usp plate | Usp tailing |
|---------|------------|-------|---------|--------|-----------|-------------|
| | | (min) | | | count | |
| 1 | Sofosbuvir | 3.168 | 6232590 | 92274 | 9184 | 1.36 |
| 2 | Sofosbuvir | 3.168 | 6233698 | 92857 | 9004 | 1.36 |
| 3 | Sofosbuvir | 3.169 | 6234841 | 92018 | 9771 | 1.36 |
| 4 | Sofosbuvir | 3.168 | 6234773 | 92271 | 9448 | 1.36 |
| 5 | Sofosbuvir | 3.167 | 6228530 | 92276 | 9019 | 1.36 |
| 6 | Sofosbuvir | 3.168 | 6229812 | 92206 | 9764 | 1.36 |
| Mean | | | 6232374 | | | |
| Std.dev | | | 2645 | | | |
| %RSD | | | 0.042 | | | |

Table 14: Results of Intermediate precision for Sofosbuvir

Acceptancecriteria:

%RSD of five different sample solutions should not more than

| S.no | Peak name | Rt(min) | Area | Height | Usp plate | Usp tailing |
|---------|------------|---------|----------|--------|-----------|-------------|
| | | | | | count | |
| 1 | Sofosbuvir | 3.168 | 631831 | 92281 | 9847 | 1.36 |
| 2 | Sofosbuvir | 3.168 | 630696 | 92277 | 9164 | 1.36 |
| 3 | Sofosbuvir | 3.167 | 633829 | 92201 | 9755 | 1.36 |
| 4 | Sofosbuvir | 3.165 | 638575 | 92274 | 9174 | 1.36 |
| 5 | Sofosbuvir | 3.166 | 630228 | 92265 | 9575 | 1.36 |
| 6 | Sofosbuvir | 3.167 | 631181 | 92210 | 9333 | 1.36 |
| Mean | | | 632723.3 | | | |
| Std.dev | | | 3129.73 | | | |
| %RSD | | | 0.04946 | | | |

Table 15: Results of Intermediate precision Day 2 for Sofosbuvir

Acceptance criteria:

%RSD of five different sample solutions should not more than 2

4.5.Robustness:

A method is robust if it is unaffected by small changes in operating conditions. To determine the robustness of this method, the experimental conditions were deliberately altered at two different levels and retention time and chromatographic response were evaluated. One factor at a time was

Variation in flow:

changed to study the effect. Variation of the mobile phase flow rate was varied by $\pm 10\%$) and different column had no significant effect on the retention time and chromatographic response of the method, indicating that the method was robust. When the chromatographic conditions were deliberately altered, system suitability results remained within acceptance limits and selectivity for individual substance was not affected. The results of the study prove the robust nature of the method.

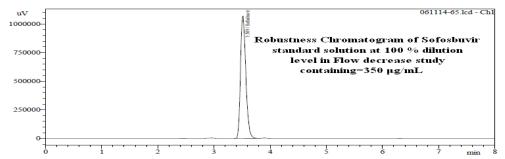


Figure 32: Chromatogram showing less flow of 0.9ml/min in Robustness

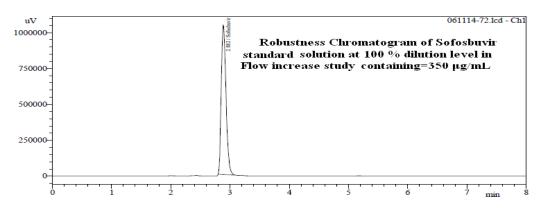
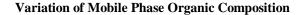
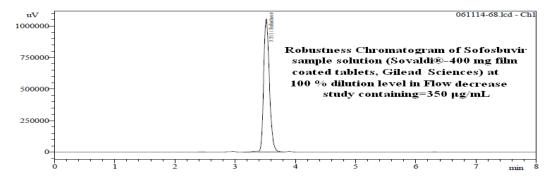
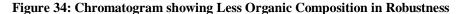
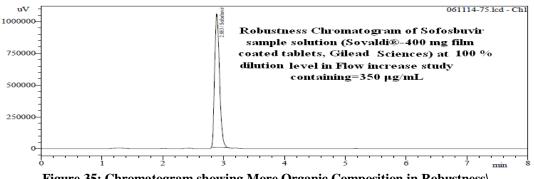


Figure 33: Chromatogram showing more flow of 1.1 ml/min in Robustness











| Parameter used for sample analysis | Peak Area | Retention | Theoretical | Tailing |
|------------------------------------|-----------|------------|-------------|---------|
| | | Time (min) | plates | factor |
| Actual Flow rate of 1.0 mL/min | 6281207 | 3.168 | 9544 | 1.36 |
| Less Flow rate of 0.9 mL/min | 7058410 | 3.509 | 8474 | 1.36 |
| More Flow rate of 1.1 mL/min | 5804467 | 2.882 | 8575 | 1.4 |
| Less organic phase | 7007582 | 3.543 | 7285 | 1.38 |
| More organic phase | 5855502 | 2.887 | 7264 | 1.39 |

Table 16: Results for Robustness

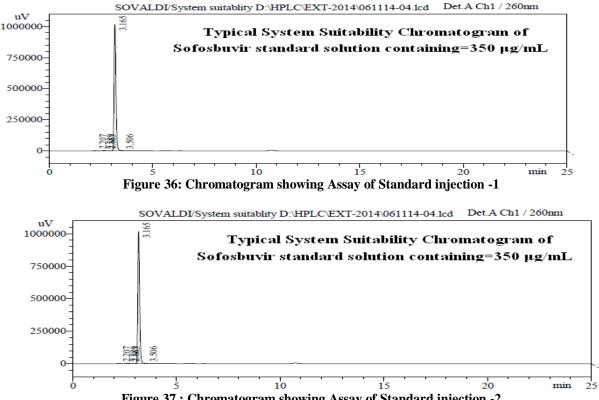
Acceptance criteria:

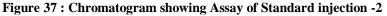
The tailing factor should be less than 2.0 and the number of theoretical plates (N) should be more than 2000.

ASSAY:

The effect of wide range of intermediates and other precursors, generally used in pharmaceutical formulations of Sofosbuvir were investigated under optimized chromatographic conditions. Specificity is the ability to assess unequivocally the analyte in the presence of components which may be expected to be present. Typically these might include impurities, degradants, matrix, etc. The common excipients present in the pharmaceutical dosage form did not **ASSAY(Standard):**

interfere with the elution or quantification of the method. Each Sovaldi®-40 mg Film coated tablet, Gilead Sciences, contains equivalent to Sofosbuvir 40 mg and the tablets include the inactive following ingredients: The inactive ingredients of Sovaldi® Film coated tablet are the following: Tablet Core: lactose monohydrate, microcrystalline cellulose, crospovidone, colloidal silicon dioxide, magnesium stearate. Coating: hypromellose, polyethylene glycol, titanium dioxide, talc, polysorbate 80, FD&C Blue No. 2. Acceptence criteria for specificity, RSD should be less than 2%. The specificity chromatograms are shown in the Figures.





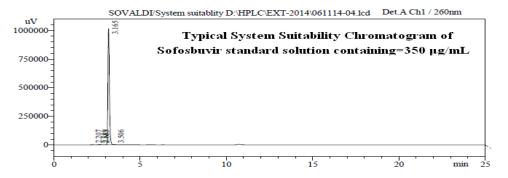


Figure 38 : Chromatogram showing Assay of Standard injection -3

| Table 17: Peak results for Assay Standard | | | | | | | |
|---|------------|---------|--------|--------|-------------|-----------------|--|
| S.NO | Name | RT(min) | Area | Height | USP Tailing | USP Plate count | |
| 1 | sofosbuvir | 3.166 | 631544 | 92857 | 1.36 | 9847 | |
| 2 | sofosbuvir | 3.166 | 631022 | 92122 | 1.36 | 9028 | |
| 3 | sofosbuvir | 3.166 | 631933 | 92113 | 1.36 | 9664 | |

| Fable 17: Peak results | for Assay Standard |
|-------------------------------|--------------------|
|-------------------------------|--------------------|

ASSAY (Sample):

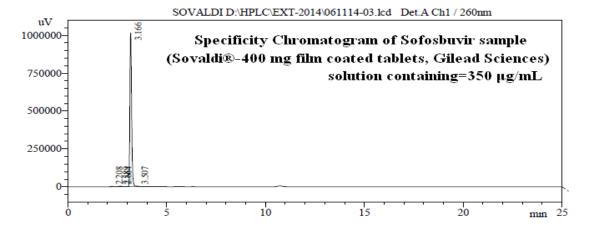
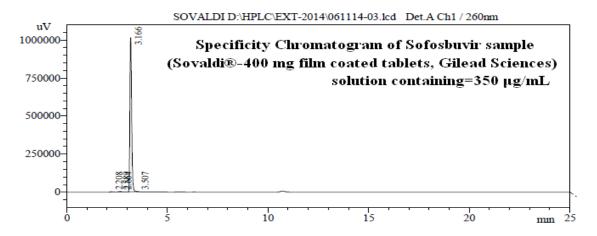
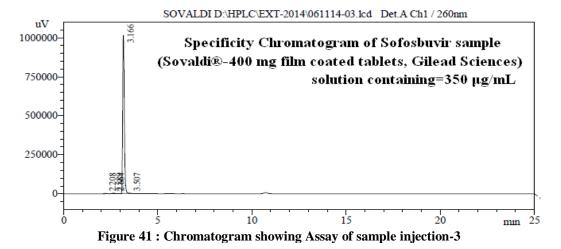


Figure 39 : Chromatogram showing Assay of sample injection-1







| | Table 18: Peak results for Assay sample | | | | | | | | |
|-------|---|-------|--------|--------|-------------|------------------------|--|--|--|
| S. No | Name | Rt | Area | Height | USP Tailing | USP Plate Count | | | |
| | | | | | | | | | |
| 1 | Sofosbuvir | 3.166 | 631675 | 92274 | 1.36 | 9484 | | | |

92271

92281

Calculation:The amount of Praziqantel and Albendazole present in the formulation by using the formula given below, and results shown in above table:

3.168

3.165

631141

631019

% Assay =
$$\frac{AT}{AS} \times \frac{WS}{DS} \times \frac{DT}{WT} \times \frac{P}{100} \times \frac{AW}{LC}$$

× 100

Where,

3

AS: Average peak area due to standard preparation

AT: Average Peak area due to assay preparation

WS: Weight of Sofosbuvir in mg

Sofosbuvir

Sofosbuvir

WT: Weight of sample in assay preparation

DT: Dilution of assay preparation

AW : Average weight

P: Standard purity

LC: Label claim

%Assay = 631278.3 / 631426.4×10/60×60/0.0198×99.8/100×0.3966/200×1 00

Limit of Detection [LOD] and Limit of Quantification [LOQ]:

The detection limit of the method was investigated by injecting standard solutions Sofosbuvir into the HPLC column. By using the signal-to-noise method the peak-to-peak noise around the analyte retention time is measured, and subsequently, the concentration of the analyte that would yield a signal equal to certain value of noise to signal ratio is estimated. A signal-to-noise ratio (S/N) of 3 is generally accepted for estimating LOD and signal-to-noise ratio of 10 is used for estimating LOQ.

9081

9981

This method is commonly applied to analytical methods that exhibit baseline noise. Chromatograms illustrating the LOD are shown in figure 2.10. The limit of detection (LOD) and limit of quantification (LOQ) for Sofosbuvirwere found to be 0.015μ g/ml and 0.045μ g/ml respectively.

The detection limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be detected but not necessarily quantitated as an exact value.

$LOD = 3.3 \times \sigma \ / \ s$

1.36

1.36

Where σ = Standard deviation of the response

S = Slope of the calibration curveResult = 3.3 × 364.7 / 17369.45= 0.07µg/ml

LIMIT OF QUANTITATION FOR SOFOSBUVIR:

The quantitation limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be quantitatively determined.

 $LOQ = 10 \times \sigma / S$

Where σ = Standard deviation of the response

 $S = Slope \ of \ the \ calibration \ curve$ $Result = 10 \times 364.73 \ / \ 17369.45 = 0.21 \mu g/ml$

| Performance and Detection Characteristics of Sofosbuvin |
|---|
|---|

| PARAMETES | SOFOSBUVIR | | |
|--|--|--|--|
| Calibration | 35-420 μg/ml | | |
| Range(µg/ml) | 55-420 μg/mi | | |
| Optimized Wavelength | 260 nm | | |
| Mobile Phase | Phosphate buffer : Acetonitrile (45:55v/v) | | |
| Column | Zodiac C18 Column ($250 \times 4.6 \times 5\mu$) | | |
| Retention Time | 3.166 min | | |
| Regression Equation | Y=17369.45x+279381.36 | | |
| Correlation Coefficient(R ²) | 0.999 | | |
| Precision(%RSD) | | | |
| i) Repeatability | 0.066 | | |
| ii) Intermediate Precision (Day | | | |
| 1) | 0.042 | | |
| | | | |
| Intermediate Precision (Day 2) | 0.066 | | |
| | 00.004 | | |
| % Recovery | 99.9% | | |
| LOD(µg/ml) | 0.07µg/ml | | |
| LOQ(µg/ml) | 0.21µg/ml | | |

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