



CODEN [USA]: IAJPB

ISSN : 2349-7750

**INDO AMERICAN JOURNAL OF
PHARMACEUTICAL SCIENCES**

SJIF Impact Factor: 7.187

<https://doi.org/10.5281/zenodo.7274242>Available online at: <http://www.iajps.com>

Research Article

**FORMULATION AND EVALUATION OF CONTROLLED
RELEASE OF ASPIRIN TABLET USING DIRECT
COMPRESSION METHOD****Neha Fathima^{1*}, Dr. Jyothi P², Dr. R. Hemalatha³**¹Research Scholar, Holy Mary Institute of Technology & Science Keesara - Bogaram - Ghatkesar Rd, Kondapur, Telangana 501301.²Professor & HOD, Holy Mary Institute of Technology & Science Keesara - Bogaram - Ghatkesar Rd, Kondapur, Telangana 501301.³Principal, Holy Mary Institute of Holy Mary Institute of Technology & Science Keesara - Bogaram - Ghatkesar Rd, Kondapur, Telangana 501301.**Article Received:** October 2022**Accepted:** October 2022**Published:** October 2022**Abstract:**

The coordinate compression approach, which has been around for a long time, benefits quickly dissolving definitions significantly. Furthermore, various concentrations of the super disintegrant were used to provide the most bioavailable information possible. In definitions with a predominant super disintegrant, in vitro crumbling time and disintegration will be accelerated, while friability and weight change will be reduced. When super disintegrants are used to create a fast-dissolving tablet, it is faster and releases the pharmaceutical sooner than a conventionally developed tablet. A cumulative rate of Headache medicine tablets with varying concentrations of CCS and Maize Starch were discovered to have been freed from the definition over time.

In this study, F7's solvency clearly outperforms F1, F2, F3, F4, F5, and F6. Aspirin quick dissolving tablets can be successfully manufactured, and it is anticipated that the availability of a wide range of mechanical alternatives and a few advantages will lead to an increase in quiet compliance and its notoriety in the near future.

Keywords: super disintegrant, solvency, dissolving tablets

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Please cite this article in Neha Fathima et al *Formulation And Evaluation Of Controlled Release Of Aspirin Tablet Using Direct Compression Method*, Indo Am. J. P. Sci, 2022; 09(10).

INTRODUCTION:

The foremost frequent and suggested strategy of regulating therapeutic medications is by verbal organization. Since of persistent compliance, comfort organization, exact dose, cost-effective generation forms, and superior shelf-life of the item, the verbal course has ended up more prevalent.

Helpful preferences and negative impacts may be amplified and limited by creating a controlled discharge pharmaceutical definition. Smith, Kline, and French discharged Spansules, the primary commercially showcased verbal controlled discharge pharmaceutical, in 1950. Nonpareil sugar globules were to begin with coated with a pharmaceutical, at that point glyceryl stearate and wax were included.

Since at that point, a assortment of strategies for accomplishing a drug's controlled discharge within the body have been formulated. There are essential lattice tablets or pellets, as well as more complex and mechanically progressed controlled discharge frameworks, on the showcase. Controlled discharge dose shapes require cautious thought of a number of diverse perspectives counting the drug's pharmacokinetics, physiological impacts, and the generation prepare itself.

Tablets are portrayed as strong pharmaceutical dose shapes that incorporate restorative fixings, either with or without satisfactory diluents, and are made either by compression or shaping methods. Patients and producers alike advantage from the benefits of tablet arrangement (e.g., ease of solidness in pressing, transport, organization), which is why tablets are so broadly utilized (eg: precision of measurement, compactness, compactness). Their frame, estimate and weight shift depending on how much psychoactive fabric is in them and how they are to be ingested. Tablets are the foremost regularly endorsed measurements sort, with 70 percent of all solutions being given out in this organize.

AIM AND OBJECTIVES:**Aim:**

The current inquire about points to create and assess a controlled-release Aspirin tablet through coordinate compression. Objectives: A standard calibration bend and an expository method for deciding the drug's max are needed. The various pre-formulation examinations are to be carried out. To take after ICH rules and conduct drug-exciipient and drug-drug compatibility tests. 4. Tablet planning and optimization through coordinate compression. To carry out post-compression tests, disintegration active examinations, and soundness tests on shaped tablets. Conclusions and Discourses are included in this section.

The Point-by-point Work Schedule

- I. Pre-formulation examinations: portrayal, dissolvability, dissolving point, and FTIR tests to decide the greatest sum possible
- II. Pre-compression blend testing Preparation of Aspirin tablets with a controlled discharge mechanism
- III. Analyzing the tablets for an assortment of physical and chemical properties. Kinetic thinks about are the final section.

METHODOLOGY:

The Coordinate Compression procedure was utilized to form Aspirin. By changing the superdisintegrants utilized, all of the definitions had the same sum of Aspirin (150 mg). Appeared are a assortment of arrangements. As a last step, all of the materials were accumulated and put through a 20-mesh channel, some time recently being pulverized into tablets utilizing an 8 mm level bivel edged punch and a RIMEK 8 station tablet compression machine. Tablets containing 50mg of the combination were made. The tablets were tried for hardness, friability, wetting time, consistency of scattering, deterioration time, and disintegration thinks about after being made.

Batches prepared using different concentration of each disintegrant.

Ingredients(mg)	F1	F2	F3	F4	F5	F6	F7
Aspirin	150	150	150	150	150	150	150
HPMC	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Magnesium Stearate	1.8	1.8	1.8	-	-	1.8	-
Eudragit	11.4	11.4	11.4	11.4	11.4	11.4	11.4
Maize Starch	12	12	-	-	12	12	-
Ferric Oxide	0.06	0.06	0.06	0.06	0.06	0.06	0.06
Ascorbic Acid	1.8	1.8	1.8	1.8	1.8	1.8	1.8
Butylated Hydroxyanisole	-	0.6	0.6	-	0.6	-	0.6
Butylated Hydroxytoluene	0.6	-	-	0.6	-	-	0.6
Croscarmellose Sodium	-	-	12	12	-	-	12
Microcrystalline Cellulose	-	-	-	1.8	1.8	-	1.8

RESULTS AND DISCUSSION:**Physical properties of the formulation:**

PROPERTIES	RESULTS
Description	Crystalline Powder
Taste	Taste less
Odor	Odorless
Color	white colored powder

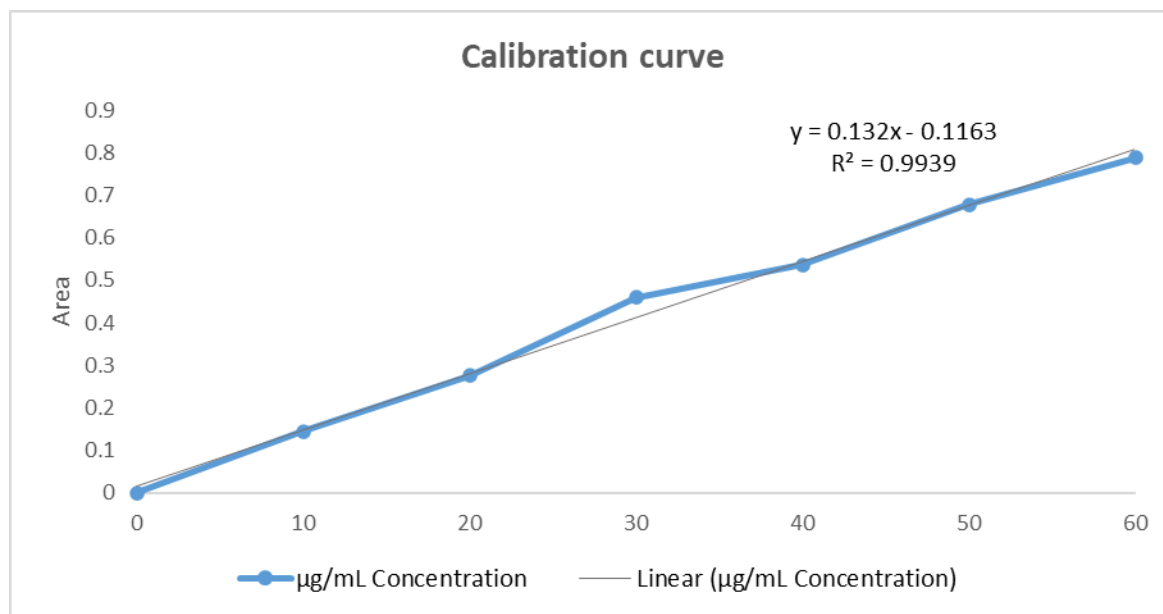
Solubility of Aspirin in various solvents

SOLVENTS	SOLUBILITY PROPERTIES OF DRUG (1GM)
Methanol	43.2
Water	92.4
0.1 N HCL	50.7
Phosphate buffer pH 6.8	48.9

Calibration Curve

Aspirin in pH 6.8 at 227nm incorporates a standard calibration twist. The pH 7.4 phosphate buffer is utilized to twist the headache medicine standard for calibration. With a relationship esteem of 0.999 all through the concentration run of 10-60 g, the standard Aspirin in pH 7.4 phosphate buffer chart shows linearity. 227nm Aspirin twist calibration bend at pH 7.4.

S. No	Concentration ($\mu\text{g/ml}$)	Absorbance
1.	0	0
2.	10	0.144
3.	20	0.275
4.	30	0.46
5.	40	0.537
6.	50	0.678
7.	60	0.789



Standard Calibration Bend of Aspirin in pH 7.4 at 227 nm

Flow properties of API

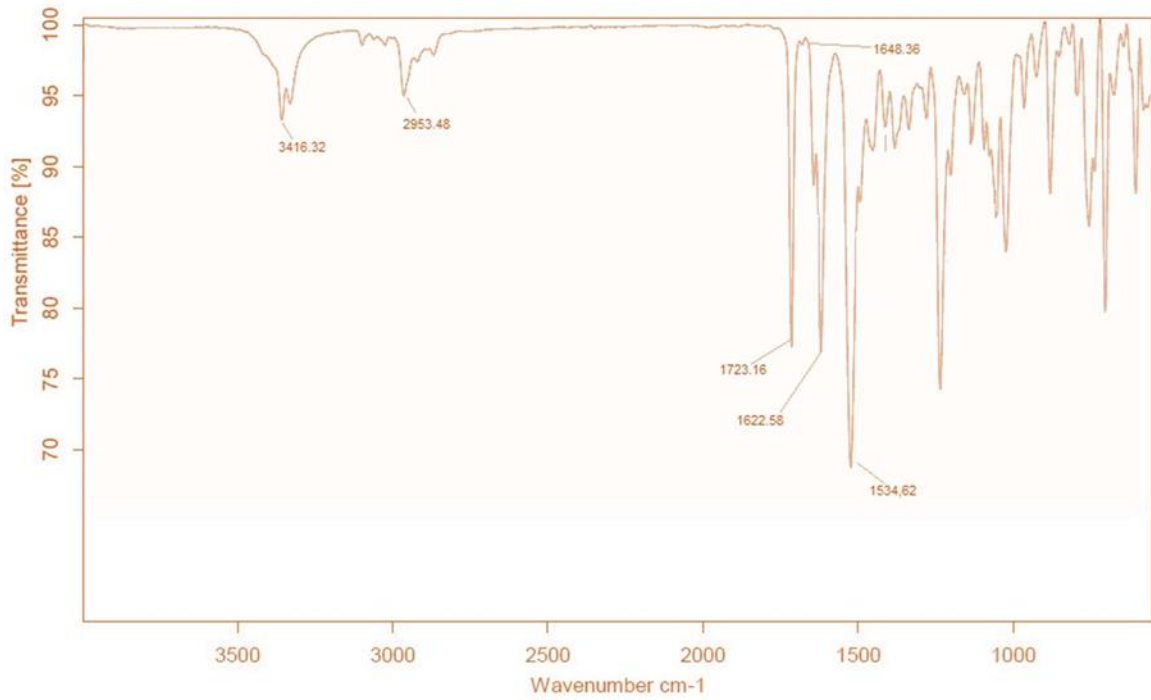
S.No	Flow properties	Result
1.	Bulk density	0.236 g/ml
2.	Tapped density	0.369 g/ml
3.	Angle of repose	26 ^o .19"
4.	Carr's Index	26.269
5.	Hausner's ratio	1.520

Flow properties of powder blend:

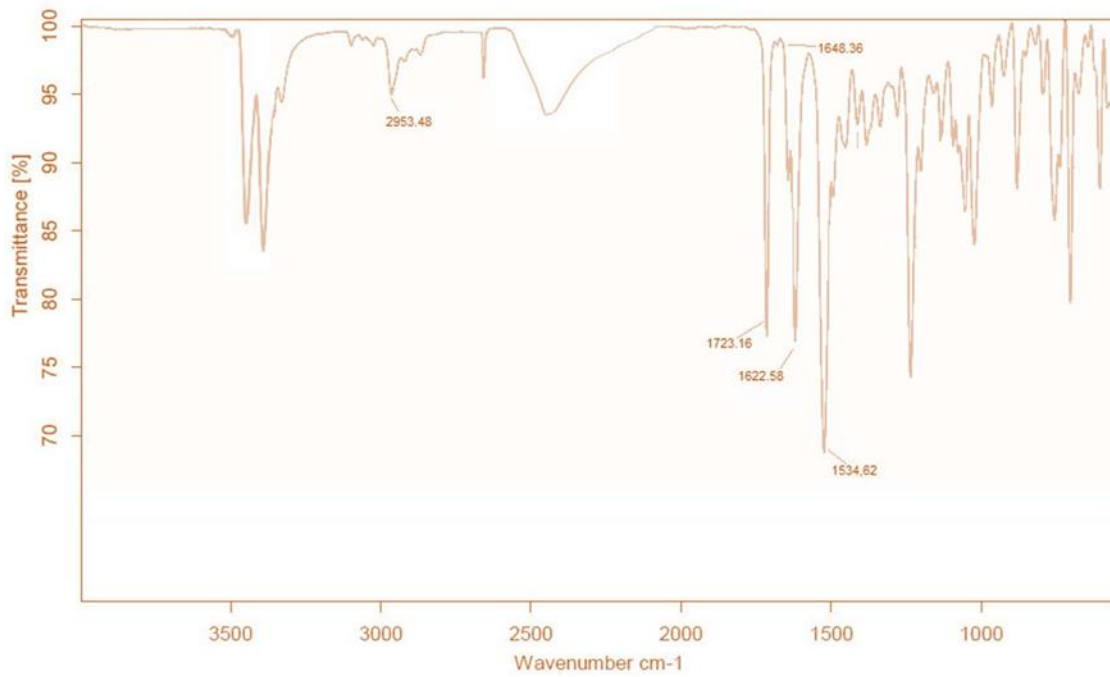
Flow properties of powder blend

Code	Angle of Repose	Bulk Density (g/ml)	Tapped Density (g/ml)	Carr's Index. (%)	Hausner's ratio
F1	27.53	0.378	0.424	10.81	1.12
F2	28.57	0.388	0.437	11.11	1.12
F3	26.31	0.368	0.424	13.15	1.15
F4	27.83	0.388	0.437	11.11	1.12
F5	26.42	0.378	0.437	13.51	1.15
F6	28.98	0.378	0.424	10.81	1.12
F7	29.41	0.368	0.424	13.15	1.15

COMPATIBILITY STUDIES OF DRUG AND EXCIPIENTS: -



Pure Drug+ all excipients



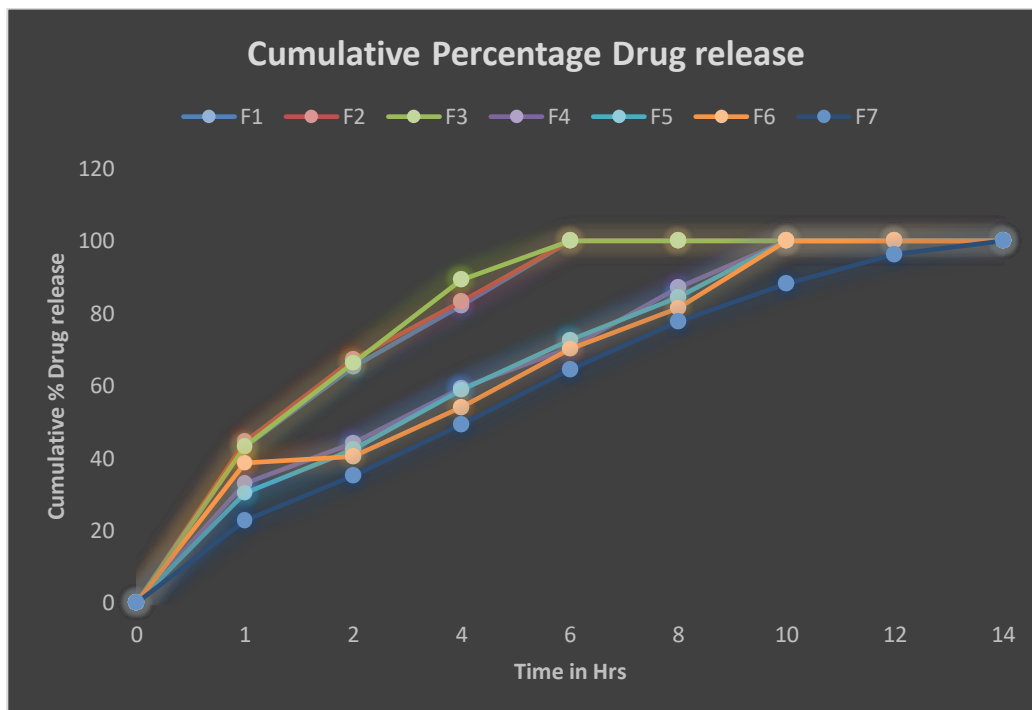
Pure Drug

Post compression Parameters:**Various properties of Tablet including average weight, Thickness, Hardness, Friability & % Drug Content.**

Batch Code	Weight Variations (mg)	Thickness (mm)	Hardness Kg/cm ²	%Friability	Percentage Drug Content	Disintegration time (secs)
F1	40	4.92	6.6	0.19	99.54	46
F2	40	4.92	6.2	0.22	99.85	45
F3	40	4.94	6.3	0.22	98.85	44
F4	40	4.95	6.4	0.23	94.07	56
F5	40	4.98	6.7	0.17	99.14	55
F6	40	4.06	6.2	0.27	96.19	56
F7	40	4.94	6.3	0.27	98.65	68

In Vitro* Evaluation of Tablets:**In vitro* Dissolution Studies of formulation**

Time (Hrs.)	F1	F2	F3	F4	F5	F6	F7
1	43.11	44.45	43.23	33.04	30.33	38.56	22.66
2	65.13	67.33	66.14	44.18	42.32	40.44	35.15
4	82.22	83.12	89.22	59.27	58.77	54.06	49.32
6	100	100	100	70.46	72.56	70.17	64.46
8	100	100	100	87.14	84.46	81.46	77.66
10	100	100	100	100	100	100	88.13
12	100	100	100	100	100	100	96.34
14	100	100	100	100	100	100	100

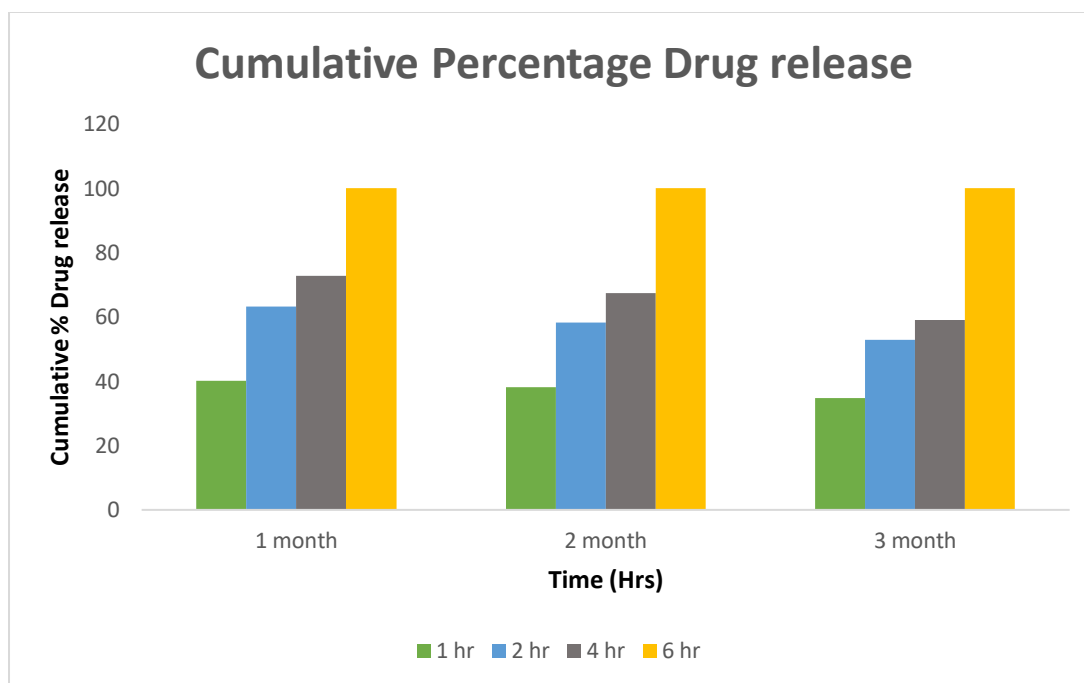


STABILITY STUDIES (AS PER ICH GUIDELINES):

Duration	Drug content (%)	Hardness Kg/cm ²	Friability %
After one month	99.53	6.6	0.192
After two month	99.23	6.4	0.185
After three month	99.19	6.4	0.182

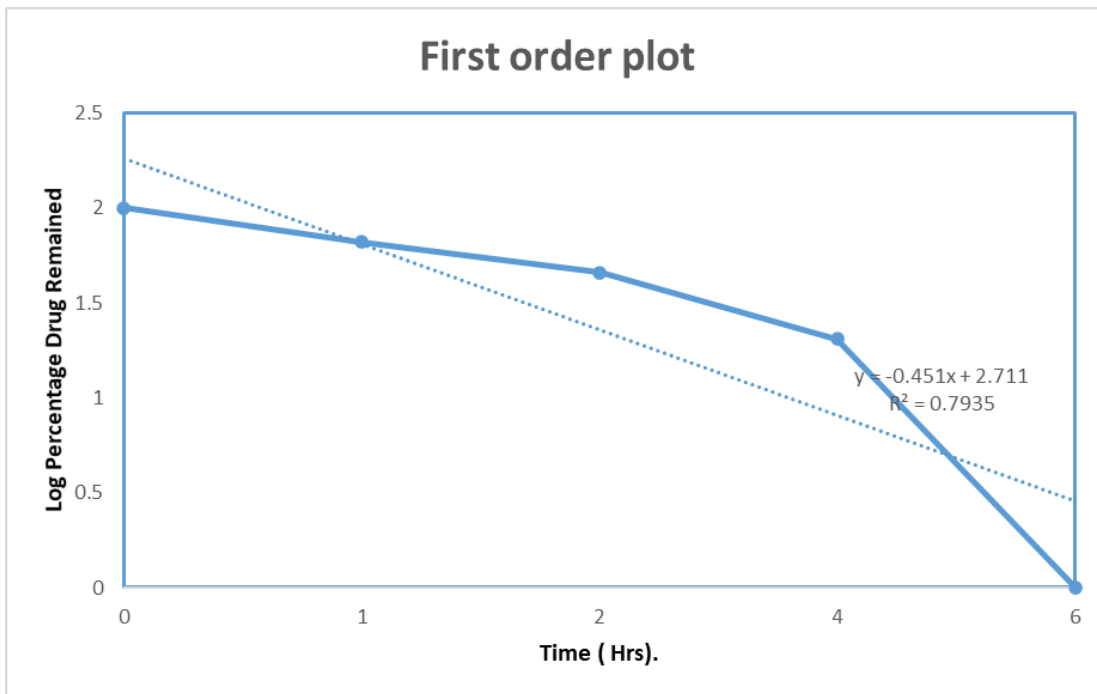
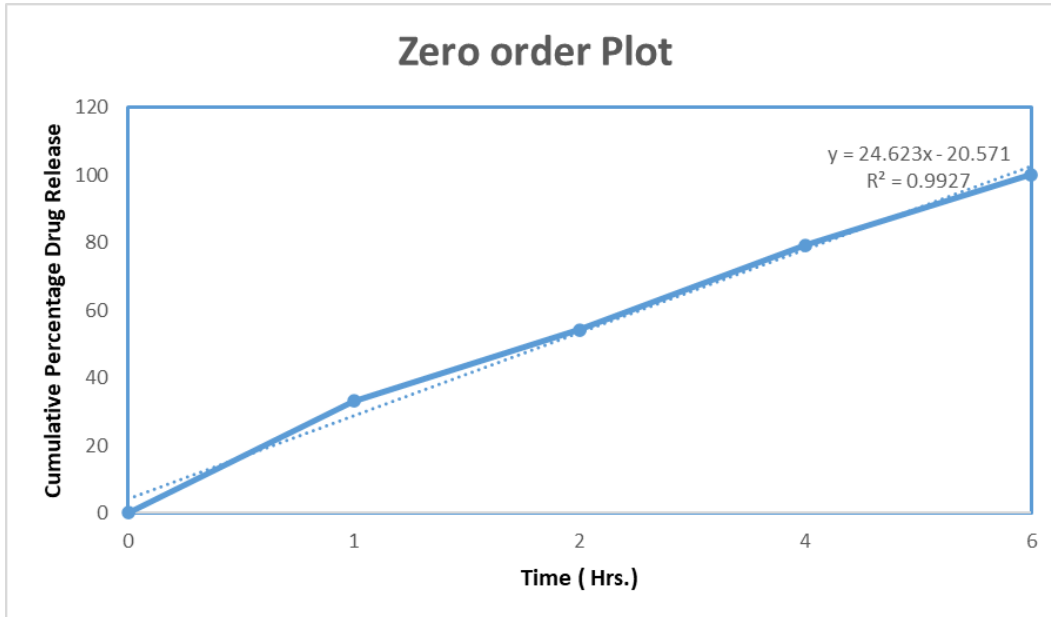
In vitro Dissolution studies For F7 Formulation:

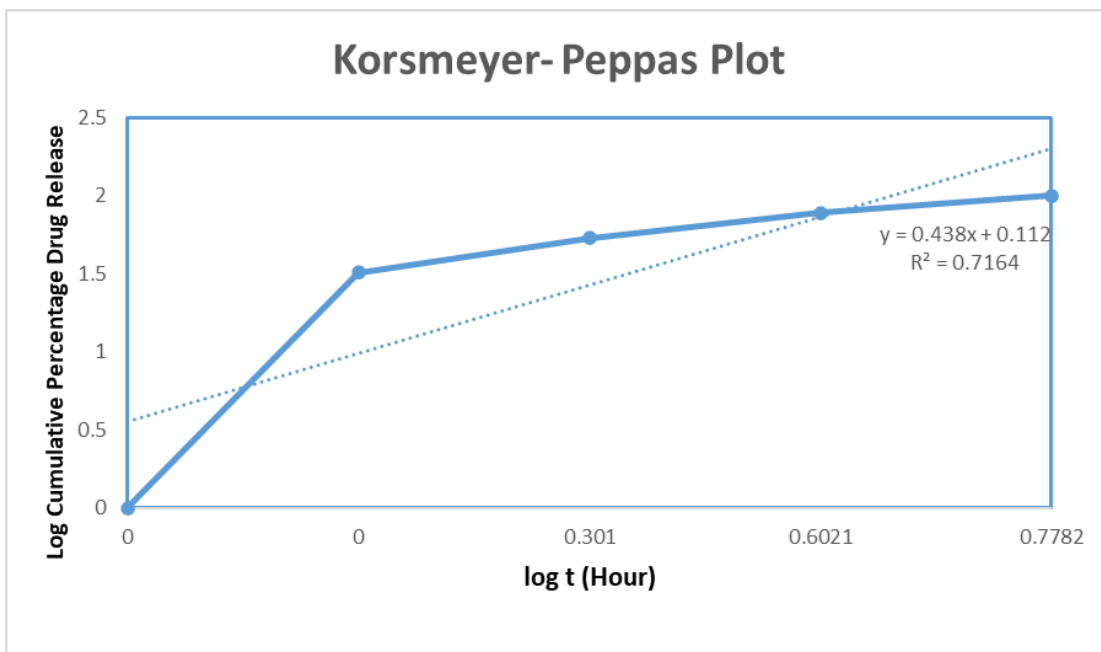
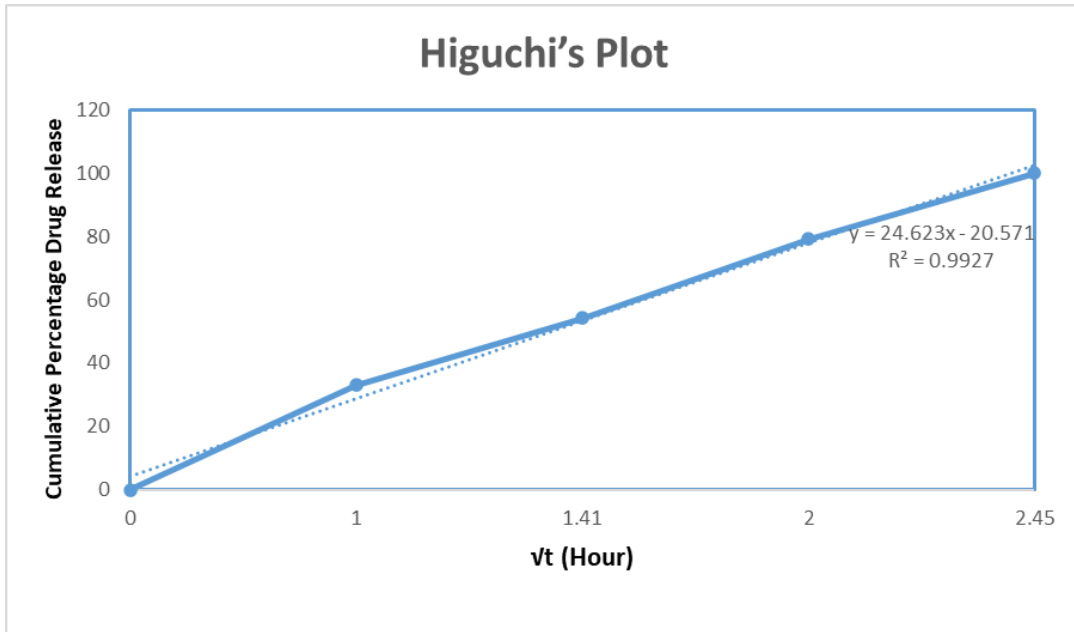
Time in Hrs.	Cumulative Percentage Drug release		
	1 st Month	2 nd Month	3rd Month
1	40.23	38.05	34.75
2	63.26	58.14	52.85
4	72.77	67.46	59.13
6	100	100	100

**KINETIC STUDY OF TABLET (F7) FORMULATION.**

Time (Hrs.)	\sqrt{t} (Hrs.)	Log t (Hrs.)	Cumulative Percentage Drug Release(% CDR)	Log Cumulative Percentage Drug Release(Log %CDR)	Percentage Drug Remained (%ARR)	Log Percentage Drug Remained (Log%ARR)
0	0.00	0.00	0	0	100	2
1	1	0.00	33.04	1.51	66.96	1.82
2	1.41	0.3010	54.18	1.73	45.82	1.66
4	2	0.6021	79.27	1.89	20.73	1.31
6	2.45	0.7782	100	2	0	0

Zero order Plot:





Formulation	Zero order plot R^2	First order plot R^2	Higuchi R^2	Korsmeyer-Peppas Plot R^2	N	Mechanism of Drug Release
F7	0.9927	0.7935	0.9927	0.7164	0.438	Zero order non fickian diffusion.

CONCLUSION:

Quick dissolving definitions advantage significantly from the coordinate compression approach, which has been around for a long time. In expansion, distinctive concentrations of the superdisintegrant were used to supply the foremost bioavailable details conceivable. In vitro crumbling time and disintegration will be moved forward, and friability and weight change will be diminished, in definitions with a predominant superdisintegrant. It is quicker and discharges the pharmaceutical prior than a conventionally developed tablet when superdisintegrants are utilized to create a fast-dissolving tablet. A add up to rate of Headache medicine tablets with changed concentrations of CCS and Maize Starch were found to have been freed from the definition all through time.

Detailing F7's solvency clearly beats that of definitions F1, F2, F3, F4, F5, and F6 in this ponder. Quick dissolving tablets of Aspirin may be successfully made, and it is anticipated that the accessibility of a wide run of mechanical choices and a few benefits will lead to an increment in quiet compliance and its notoriety within the close future.

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